

7/24/2018

[Dart Hawkesbury] Job Sheet - David, Logan

W/Z 5491



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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RBT400214-7
Job Sheet 178700



DAS

21

9-88

Part No: RBT400214-7

Job Qty: 8 ea

Part Name: Tab



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/6/18

Job Tracking No:

Due Date: 7/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400214 Rev.7 IPP Rev. A 18.06.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	7/24/18	7/24/18	0.00	0.00	Start Up Waterjet2		OK 18/07/25
100	Waterjet	8 pcs	7/24/18	7/24/18	0.00	0.64	Waterjet 2 OMAX		OK 18/07/25
110	QC	8 pcs	7/24/18	7/24/18	0.00	0.00	QC2 Waterjet-4		OK 18/07/25
120	QC	8 pcs	7/24/18	7/24/18	0.00	0.00	QC8-7		38
130	Packaging	8 pcs	7/24/18	7/24/18	0.00	0.00	Packaging3-2		5018-31
140	QC21-SA	8 Ea	7/24/18	7/24/18	0.00	0.00	QC21		DAS JUL 31 2018

Part Op 100 - 1-Cut as per DWG. DWG. Rev: 7 PROG. Rev: 7 2-Deburr if necessary
Descriptions: 130 - IDENTIFY AND STOCK

DAS 21 9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.0832 sf (.0104 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	0	61	0

Part Specifications

Specifications could not be found.

Plex 7/24/18 5:59 PM dart.logan.david



Container No: S096430



Part: RBT400214-7

Job No: 178700

Serial No/Batch: S096430

Revision: 7

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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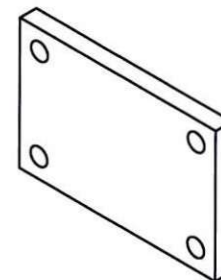
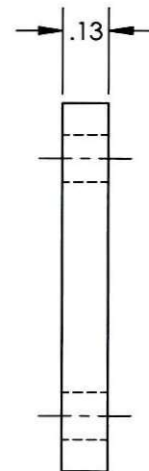
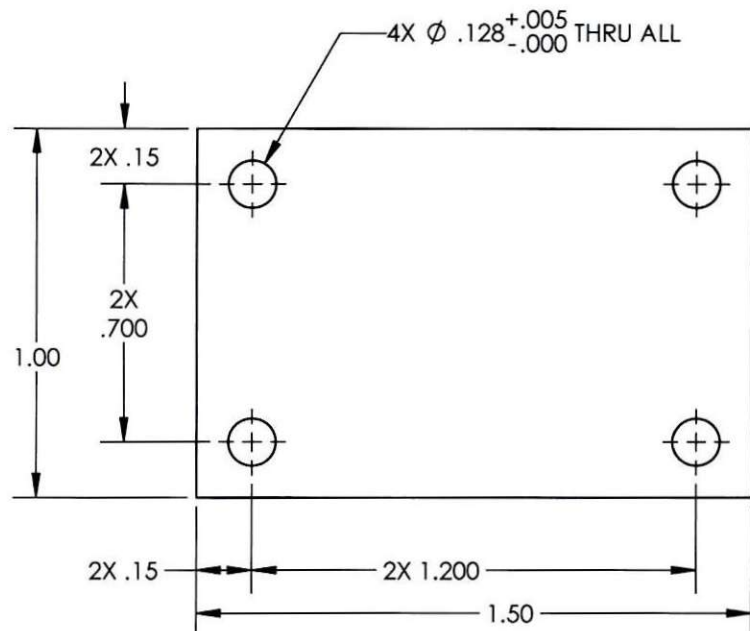
Date: 07/25/18

SAG
88
88-6

180
75
-81-5

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	16-0240	-7 CH'D DIMS WAS .125 IS .13, WAS 4X Ø.128 IS 4X Ø.128 +.005-.000, WAS 1.000 IS 1.00, WAS 1.500 IS 1.50, WAS .700 IS 2X .700, WAS 1.200 IS 2X 1.200. ADDED DIMS 2X .15, 2X .15.	12/1/2016	DPD	JAG



(-7)
TAB

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-7	REV 7
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH SEE -1	.X ± .1 SURFACES = 125/✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: COLE	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	BELL 407
APPROVED: GILBERT	
SCALE 2:1	DATE 4/9/2001
SHEET 5 OF 11	

